1. Connect all fittings to housing prior to installation.
   - Do not use rigid piping as this will compromise the life of the union.
   - The hose should be flexible and have a slight bend.
     - Extreme bends can reduce the flexibility of the hose.
   - The rubber hose selected should be able to safely handle the working pressure.
   - The hose should be properly supported & should not side load the union.

2. Attach your preferred method of anti-rotation. Anti-rotation must allow the union to find its center. Do not hard mount both the rotor and housing of the union.
   - An anti-rotation fork placed around one of the housing fittings
   - An anti-rotation bracket mounted to the rear of the housing

3. Fasten the rotor flange to the machine.
   - Make sure the c’bore is machined to the proper depth and the finish is 32 RMS or better.
   - Tighten the fasteners evenly using a crisscross pattern to their required specification.